**HST 300** 

TUV 65 CE

HST 300 Print+ 8V - 80 V/USB



HST-S-160 and HST-S-315

All-purpose welder for jointing applications with fittings made of PE, PP, and PVDF, 8V - 48V and 80V, for sizes up to 1200 mm<sup>(1)</sup>, with report generation.

All-purpose welder, 230V, 50Hz, 1200W for jointing applications on PE and PP drain pipes of the makes Geberit, Akatherm-EUR, Coes, Valsir, Waviduo, Aquatherm, and Vulcathene-Euro.

Micro-controller-driven, single-hand operation welder with au-

Micro-controller-driven, single-hand operation welder with automatic temperature compensation by welding time, to joint drain pipes for non-pressurized conveyance. The unit audibly and visually, with a display, monitors the welding process. With its extremely compact dimensions, its weight of only 1.4kg, and its long welding and power supply cables, the welder offers a very large operating radius, to make it ideal for working those pipelines that are really hard to reach.



## Technical specifications HST-S-315

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Welding range	40 - 315 mm 40 - 160 mm: Valsir, Akatherm, Eurofu sion, Geberit, Waviduo, Coes 200 - 315 mm: Valsir, Akatherm, Eurofusion, Geberit
Output current	max. 11A
Mode	A00, A01, A02
Input voltage	180 V - 280 V (230 V)
Input frequency	40 Hz - 70 Hz
Power	2490W
Approvals/Quality/ Ingress protection	CE, ISO 9001:2008, IP54 (IP64 optional)
Temperature range	-20°C to +60°C
Power cord	3 m with Euro plug
Welding cable	3 m, 3-connector set: yellow, blue, red
Weight	1.5 kg, including bag and welding adapter cables 2.4 kg
Dimensions	W 165 x H 200 x D 80 mm
Accessories	User's manual, HÜRNER bag
Manufacturer warranty	12 months
P/N	400-315-101

## Technical specifications HST 300 Print+ 8V - 80 V/USB

Automatic data logging	1800
Welding Range	up to 1200 mm <sup>(1)</sup>
Data input	Bar code scanning pen, optional scanner, manual input of numeric fitting
Welding monitoring system	Welding voltage, resistance, welding current, established contact, short-circuit, ambient temperature, input frequency, input voltage, memory management, welding unit temperature, maintenance interval
Traceability pursuant to ISO 12176-2/4	Commission number, 32 alphanumeric characters, welder ID code, ISO-compliant and HÜRNER code  1st (user-defined) additional data, 20 alphanumeric characters  2nd (user-defined) additional data, 15 alphanumeric characters, ISO data:  2nd fitting code, 1st and 2nd pipe code, weather conditions
Data output	USB A for welding data transfer to USB- compatible printer or USB stick USB B for direct welding data transfer to a PC with HÜRNER's database software DataWork installed

Display	LED-lit screen, 4 lines, 20 alphanumeric characters each, height 8mm
Output voltage	8 - 48 V, 80 V
Output current	max. 110 A
Input voltage	180V - 280V (230V), 110V/48V optional
Input frequency	40 Hz - 70 Hz
Input current	AC 16 A
Approvals/Quality/ Ingress protection	CE, ISO 9001:2008, IP54 (IP64 optional)
Languages	DE, EN, FR, BG, CS, ZH, NL, FI, GR, IT, NO, RO, SK, TR, RU others upon request
Temperature range	-20°C to +60°C
Power cord	5 m with Euro plug
Welding cable	4m with 4.7 mm connection terminals
Adapter	4.0 mm and 5.7 mm in adapter bag (further adapters optional, see page 48)
Weight	17 kg
Dimensions	W 260 x H 365 x D 330 mm
Manufacturer warranty	12 months
P/N	200-230-040

## Technical specifications HST-S-160

Welding range	40 - 160 mm
Output current	5 A regulated
Mode	A00
Input voltage	180 V - 280 V (230 V)
Input frequency	40 Hz - 70 Hz
Power	1150W
Approvals/Quality/ Ingress protection	CE, ISO 9001:2008, IP54 (IP64 optional)
Temperature range	-20°C bis +60°C
Power cord	3 m with Euro plug
Welding cable	3 m with 2.0 mm connection terminals
Weight	1.4kg
Dimensions	W 165 x H 200 x D 80 mm
Accessories	User's manual, HÜRNER bag
Manufacturer warranty	12 months
P/N	400-160-101

All-purpose welder, 230 V, 50 Hz, 1200 W for jointing applications on PE and PP drain pipes of the makes Geberit, Akatherm-

H57-5-315

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EUR, Coes, Valsir, Waviduo, Aquatherm, and Vulcathene-Euro.

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surized conveyance. The unit audibly and visually, with a display, monitors the welding process. With its extremely compact dimensions, its weight of only 1.5kg, and its long welding and power supply cables, the welder offers a very large operating radius, to make it ideal for working those pipelines that are really hard to reach.

(1) - For instance, agru fittings
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